



SPA 200

Fully-automatic winding machine

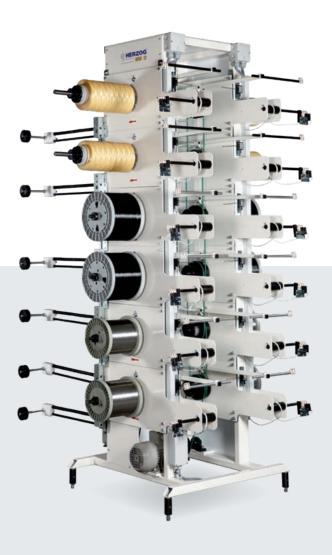
- Four winding positions
- For bobbins with a diameter of 30 63mm and a traverse of 80 - 200mm
- Electronic traverse system Eltra or Uhing
- All winding parameters to be adjusted via PLC
- Bobbin magazine with automatic supply
- Convertible to handle various bobbin sizes
- Each yarn guide can be adjusted individually
- Infinitely variable speed from 1600 to 4100r.p.m.
- Labour-cost saving, many extras like yarn retention by clips or snaps and storage systems

USP 300 Eltra

Rewinding unit for cords with 1 – 6mm diameter

- Winding on flanged reels up to Ø 300mm x 300mm traverse
- Electronic traverse system Eltra
- All winding parameters to be adjusted via PLC
- Constant number of spindle revolutions of
 90 900r.p.m. or constant yarn speed of 30 300m/min
- Length measurement via sensor at a measuring wheel





GM 12

Pay-off creel

- For very fine yarns, fine wires and monofilaments
- With 12 pay-off positions, actively driven
- For drums DIN 160, 200 or 250 with a maximum weight of 15kg
- All winding parameters to be adjusted via PLC
- Brake force adjustable by a dancer system
- A radial pay-off with light and constant yarn tension is guaranteed

SP 280 Eltra

Semi-automatic winding machine

- Four winding positions
- For bobbins with a maximum diameter of 120mm and a traverse of 25 – 280mm
- Electronic traverse system Eltra
- All winding parameters to be adjusted via PLC
- Touchpanel including a database for up to 999 products and menu navigation in different languages
- Infinitely variable speed from 350 to 5000r.p.m.
- Constant yarn- or spindle speed
- Meter- or layercounter





SPA 400

Fully-automatic bobbin winding machine

- Two winding positions
- For bobbins with a diameter of 87 135mm and a traverse of 320 – 400mm
- Electronic traverse system Eltra or Uhing
- All winding parameters to be adjusted via PLC
- Bobbin magazine with automatic supply
- Convertible to handle various bobbin sizes
- Each yarn guide can be adjusted individually
- Infinitely variable speed from 400 to 1200r.p.m.
- Labour-cost saving, many extras like yarn retention by clips or snaps and storage systems



SP 320

Semi-automatic bobbin winding machine

- Four winding positions
- For bobbins with a max. diameter 120mm and a traverse of 30 320mm
- Precise winding process for different bobbin sizes thanks to electronic traverse system Eltra or Uhing
- Automatic adjustment of the winding length
- Easy and flexible operation
- Infinitely variable speed from 400 to 1500r.p.m.

HLM 1500

Stranding machine

- For strands in "S" or "Z" construction, diameter from 10 up to 52mm
- PLC system, setting of all parameters through a touch panel display
- For bobbin size 820 x 1500mm or 950 x 1500mm
- Optimised for the processing of HMPE fibers
- Stranding machines are also available for smaller bobbin sizes and strand diameters



SP 280 Eltra for carbon fiber

Semi-automatic winding machine

- Four winding positions
- For bobbins with a maximum diameter of 120mm and a traverse of 30 280mm
- Lateral yarn feeding
- Special yarn guides for carbon fiber
- Infinitely variable speed from 800 to 3300r.p.m.
- Constant yarn- or spindle speed







Semi-automatic bobbin winding machines

Machine type	Winding positions	Flange diameter	Inner Length	Traverse
SP 280	4	maximum 120mm maximum 120mm maximum 120mm maximum 120mm maximum 150mm maximum 150mm	25mm - 280mm	Eltra
SP 280E	4		30mm - 280mm	Uhing
SP 320	4		25mm - 320mm	Eltra
SP 320E	4		30mm - 320mm	Uhing
SP 400	2 or 4		170mm - 400mm	Eltra
SP 400E	2 or 4		170mm - 400mm	Uhing
SP 05	2	maximum 350mm	60mm – 640mm	Uhing
SP 07	1	maximum 400mm	300mm – 800mm	Uhing
SP 08	1	maximum 560mm	500mm – 900mm	Uhing
SP 09	1	maximum 1000mm	800mm – 1500mm	Uhing

Fully-automatic bobbin winding machines

SPA 200 SPA 200E SPA 280 SPA 280E SPA 320 SPA 320E	4 4 4 4 4	30mm - 63mm 30mm - 63mm 40mm - 78mm 40mm - 78mm 50mm - 100mm 50mm - 100mm	80mm - 200mm 80mm - 200mm 200mm - 280mm 200mm - 280mm 280mm - 320mm 280mm - 320mm	Eltra Uhing Eltra Uhing Eltra Uhing
SPA 320E	4	50mm - 100mm	280mm - 320mm	Uhing
SPA 320/80 (wire)	4	75mm - 100mm	70mm - 100mm	Eltra
SPA 350	1	63mm - 100mm	200mm - 350mm	Eltra
SPA 400	2	100mm - 150mm	280mm - 400mm	Eltra

SPA 200, 280 and 320 are available with snap or clips system, full bobbin storage and as M-version (multiple bobbin formats).

Pay-off creels

We offer rolling, overhead or driven pay-off creels, tailormade for your material to guarantee a perfect winding process.

Rewinding machines

USP 300 for products with 1-6mm diameter. Traverse control via Eltra or Uhing.

USP 300M for products up to 2.5mm diameter. Parallel winding of up to 15 flange bobbins in a package.

USP 550 for products with 5-25mm diameter. Traverse control via Uhing or traverse fingers.

USP 550PN for products with 5-25mm diameter. Traverse control via Uhing or traverse fingers.

Drum take-up with pneumatic control.

Attention!

When winding tear-resistant materials, safety devices like fences or photoelectric barriers have to be installed around the area where the yarns run, in order to protect the operator and third parties.

Herzog GmbH