

Connection for machine data logging

For HERZOG braiding and winding machines

Solutions by HERZOG

	Basic braiding machine with mechanical take-off and Logo control	Basic braiding machine with mechanical take-off, Logo control and display	Braiding machine with PLC control
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Order no.	88206	88207	88209
Display	Without Display	Logo Display	7"-Display of PLC control
Signal type	Modbus-TCP / S7-Protocol	Modbus-TCP / S7-Protocol	S7-Protocol / OPC / UA
Signal type upon request	OPC / UA via IIoT-Gateway	OPC / UA via IIoT-Gateway	Profibus / Modbus / MQTT
Scope of supply	<ul style="list-style-type: none"> Adapted electrical cabinet Siemens Logo control Siemens Logo extension module Basic programme 	<ul style="list-style-type: none"> As 88206 Siemens Logo Display to indicate error & cause 	<ul style="list-style-type: none"> Programme adaption License for OPC / UA (not retrofiable)
Network connection	External network socket at the electric cabinet	External network socket at the electric cabinet	External network socket at the electric cabinet
Isolated signals on control, ready for collection (depending on features of the braiding machine)	<ul style="list-style-type: none"> Start, Stop, Standstill time Carrier protection Guard for warp threads or core material Pay-off creel for core material Thread breakage detection Braiding die, braiding point Meter counter, central lubrication Heat setting unit, pay-off / take-up 		<ul style="list-style-type: none"> As 88206 / 88207 Horn gear speed Take-off speed Fault of horn gear drive Fault of take-off drive No standstill time

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